# **ABSOLUTE Digimatic Indicator ID-F**

SERIES 543 — With Back-lit LCD

### **FEATURES**

- With ABSOLUTE linear encoder technology, once the measurement reference point has been set it, will not be lost when the power is turned on.
- Go/no-go judgment is performed by setting the upper and lower tolerances. If a judgment result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.





- The maximum, minimum, or runout value can be displayed during measurement.
- An analog bar indicator has been integrated to handle upper/lower limit approaching and zero approaching. The display range can be changed.

• With SPC data output.



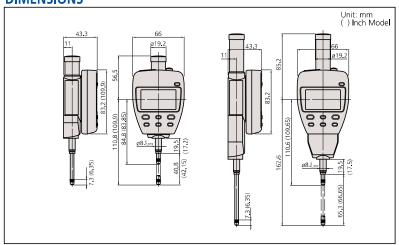
## **SPECIFICATIONS**

Inch/Metric Stem dia. 3/8" #4-48 UNF Thread

Resolution	Range	Order No.	Model	Accuracy
.00005", .0001", .0005", .001", 0.001mm, 0.01mm	1" / 25.4mm	543-552A	ID-F125E	.00012"
	2" / 50.8mm	543-558A	ID-F150HE	.00012"

	Metric		Stem ø 8mm M2.5 X 0.45 Thread			
	Resolution	Range	Order No.	Model	Accuracy	
Ī	0.001mm, 0.01mm	25mm	543-551A	ID-F125	0.003mm	
		50mm	543-557A	ID-F150H	0.003mm	

# **DIMENSIONS**







### **Technical Data**

Refer to the list of specifications

Resolution: 0.01mm/0.001mm or .00005"/.0001"/.0005"

/.001"/0.001mm/0.01mm

LCD

Length standard: ABSOLUTE electrostatic capacitance type

linear encoder

Max. response speed: Unlimited

Measuring force: 1.8N/2.3N\* or less (\*50mm range models)

Power supply: 9V DC (via AC adaptor)

Origin-set/Preset, Zeroset, Go/no-go judgment, Max/Min value hold, Runout measurement, Resolution switching, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (on inch/metric models only)

Low voltage, Counting value composition error,

Overflow error, Tolerance limit setting error

### **Standard Accessories**

06AEG302JA: AC Adapter 120v 137693: Lifting Level

### **Optional Accessories**

936937: SPC cable (40" / 1m) SPC cable (80" / 2m) 965014:

540774: Spindle lifting cable (stroke: .4" / 10mm) 02ACA571: Auxiliary spindle spring for 25mm/1" models\* 02ACA773: Auxiliary spindle spring for 50mm/2" models\*

264-504-5A: Digimatic Min-processor DP-1VR

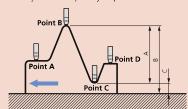
543-004-1: Digimatic presetter Backs (See page F-33.) (See page F-34.)

# **Application**

# Difference/Runout measurement

Example: Indicator travel from points A to D

Difference (or Total Runout) is displayed as A. Dimensions B (maximum value) and C (minimum value) can be recalled from memory with a simple key sequence.



<sup>\*</sup>Required when orienting the indicator upside down.