

5. Specifications

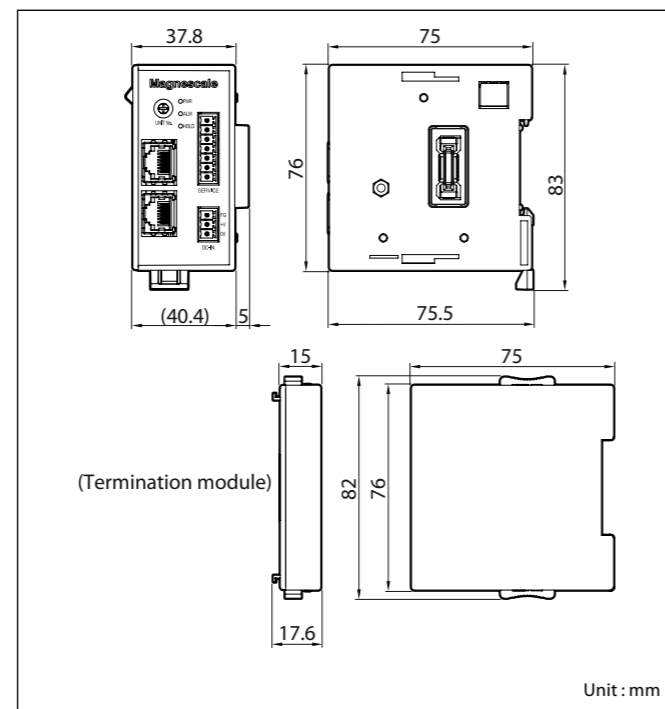
Model name	MG80-NE
Supply voltage	DC 10.8 to 26.4 V
Power consumption	2.4 W or less (not including the MG80-CM)
Maximum number of connectable MG80-CM	16 modules*1
Maximum number of connectable MG80-CM in the entire system	64 units (MG80-NE × 4 units)
Power input socket	Terminal block ×1 (3-pin)
Interface connectors	RJ45 ×2 (shielding compatible)
Communication protocol	100BASE-TX
Transfer speed	100 Mbit/s
Maximum cable length	20 m (CAT5e shielded type recommended*2)
Unit number setting	Rotary switch
Indicator lamps	Power : Green LED ×1, Alarm : Red LED ×1, Hold: Orange LED ×1
Operating temperature/humidity range	0 to +50 °C (no condensation)
Storage temperature/humidity range	-20 to +60 °C (20 to 90% RH)
Mass	Approximately 130 g
Mounting method	DIN rail

*1 Up to 16 MG80-CM can be connected to each MG80-NE. Up to four MG80-NE can be connected in the entire system, for an overall configuration of up to 64 MG80-CM.

The LZ80-K1/K2 and the MG80-LM cannot be used.

*2 The customer must provide the communication cables.

6. Dimensions



Magnescale

Ethernet Interface Module

MG80-NE

Instruction Manual

Read all the instructions in the manual carefully before use and strictly follow them.

Keep the manual for future references.

Safety Precautions

Magnescale Co., Ltd. products are designed in full consideration of safety. However, improper handling during operation or installation is dangerous and may lead to fire, electric shock or other accidents resulting in serious injury or death. In addition, these actions may also worsen machine performance.

Therefore, be sure to observe the following safety precautions in order to prevent these types of accidents, and to read these “Safety Precautions” before operating, installing, maintaining, inspecting, repairing or otherwise working on this unit.

Warning Indication Meanings

The following indications are used throughout this manual, and their contents should be understood before reading the text.

Symbols requiring attention Symbols prohibiting actions



CAUTION



DO NOT
DISASSEMBLE

Warning Failing to follow the precaution items given below may lead to severe injury or death.



- Do not open the cover of the MG80-NE to disassemble or modify the unit, as this may result in burns or injury. These actions may also damage the internal circuitry.

Caution Failing to follow the precaution items given below may lead to injury or damage to surrounding objects.



- The unit does not have an explosion-proof structure. Therefore, do not use the unit in an atmosphere charged with inflammable gases as this may result in fire.



- Be sure to turn off the power before connecting or disconnecting power and signal connectors in order to prevent damage or misoperation.

日本からの輸出時における注意

本製品（および技術）は輸出令別表第1の16の項（外為令別表16の項）に該当します。キャッチオール規制による経済産業省の許可要否につきましては、輸出者様にてご確認ください。

For foreign customers

Note: This product (or technology) may be restricted by the government in your country. Please make sure that end-use, end user and country of destination of this product do not violate your local government regulation.

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General precautions

- Before and during operations, be sure to check that our products function properly.
- Provide adequate safety measures to prevent damages in case our products should develop malfunctions.
- Use outside indicated specifications or purposes and modification of our products will void any warranty of the functions and performance as specified of our products.
- When using our products in combination with other equipment, the functions and performances as noted in this manual may not be attained, depending on operating and environmental conditions.

[For U.S.A. and Canada]

THIS CLASS A DIGITAL DEVICE COMPLIES WITH PART15 OF THE FCC RULES AND THE CANADIAN ICES-003. OPERATION IS SUBJECT TO THE FOLLOWING TWO CONDITIONS.

- THIS DEVICE MAY NOT CAUSE HARMFUL INTERFERENCE, AND
- THIS DEVICE MUST ACCEPT ANY INTERFERENCE RECEIVED, INCLUDING INTERFERENCE THAT MAY CAUSE UNDERSIGNED OPERATION.

CET APPAREIL NUMÉRIQUE DE LA CLASSE A EST CONFORME À LA NORME NMB-003 DU CANADA.

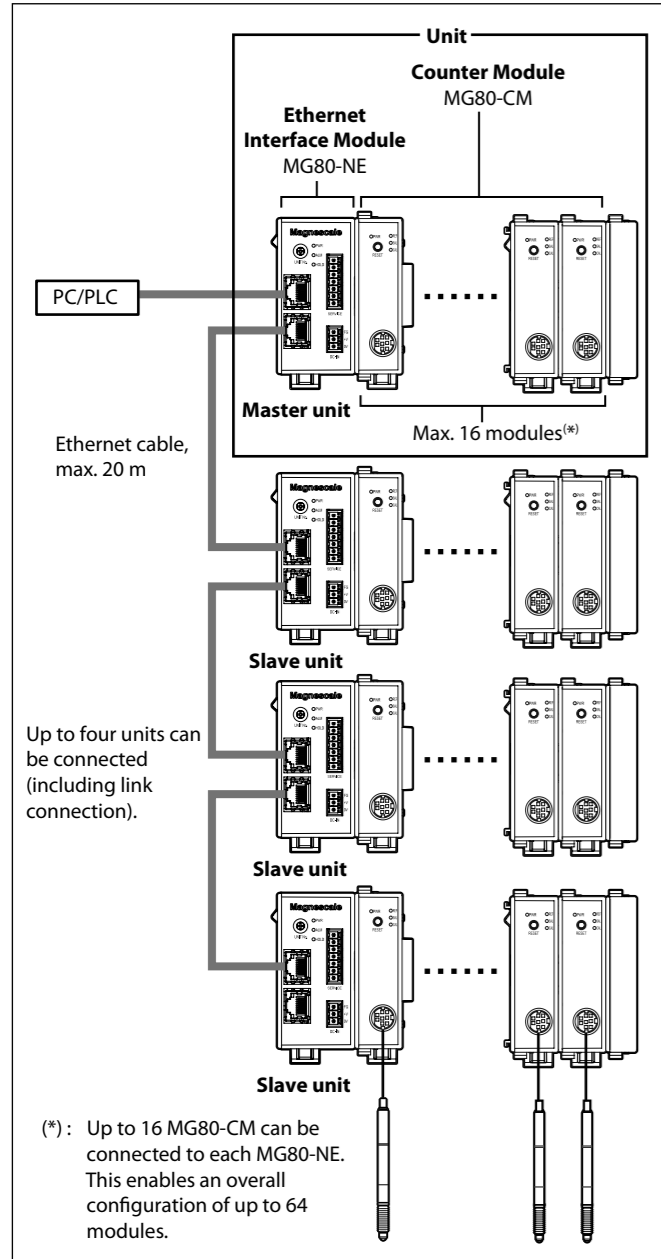
1. Overview

This product is an interface module for measuring systems that can acquire multi-axis measurement data. It is connected with a computer or PLC via Ethernet and is used in combination with counter modules.

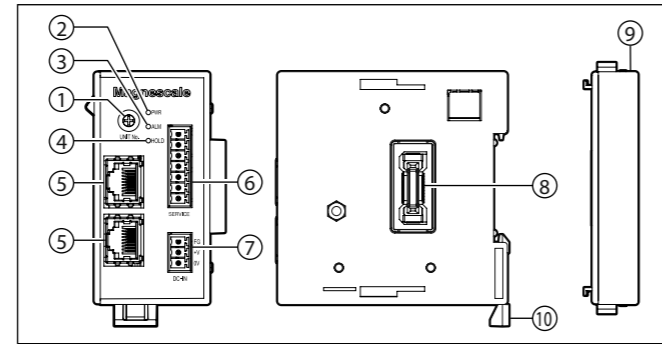
This product uses common commands with existing MG40 series products, so MG40 series users can continue to use the programming environment.

Refer to the MG80-NE Operating Manual available at the Magnescale website for the setting method.

www.magnescale.com/mgs/language/english/product/LT80_MG80.html



2. Name and Function of Each Part



① Module number setting switch

Sets the module number.

The ID is set for each of the four axes in order to maintain compatibility with the MG40 series.

1 to 7 : Master unit

8 to A : Slave unit (B to E: Reserved)

F : Setup mode (Used to make settings during setup.)

Switch setting value	"1" to "7" (Master unit)	"8" (Slave unit)
ID No.	0 / 1 / 2 / 3	4 / 5 / 6 / 7
Measuring unit #1	ID = 00, A axis	ID = 04, A axis
Measuring unit #2	ID = 00, B axis	ID = 04, B axis
Measuring unit #3	ID = 00, C axis	ID = 04, C axis
Measuring unit #4	ID = 00, D axis	ID = 04, D axis
Measuring unit #5	ID = 01, A axis	ID = 05, A axis
Measuring unit #6	ID = 01, B axis	ID = 05, B axis
Measuring unit #7	ID = 01, C axis	ID = 05, C axis
Measuring unit #8	ID = 01, D axis	ID = 05, D axis
Measuring unit #9	ID = 02, A axis	ID = 06, A axis
Measuring unit #10	ID = 02, B axis	ID = 06, B axis
Measuring unit #11	ID = 02, C axis	ID = 06, C axis
Measuring unit #12	ID = 02, D axis	ID = 06, D axis
Measuring unit #13	ID = 03, A axis	ID = 07, A axis
Measuring unit #14	ID = 03, B axis	ID = 07, B axis
Measuring unit #15	ID = 03, C axis	ID = 07, C axis
Measuring unit #16	ID = 03, D axis	ID = 07, D axis

Switch setting value	"9" (Slave unit)	"A" (Slave unit)
ID No.	8 / 9 / 10 / 11	12 / 13 / 14 / 15
Measuring unit #1	ID = 08, A axis	ID = 12, A axis
Measuring unit #2	ID = 08, B axis	ID = 12, B axis
Measuring unit #3	ID = 08, C axis	ID = 12, C axis
Measuring unit #4	ID = 08, D axis	ID = 12, D axis
Measuring unit #5	ID = 09, A axis	ID = 13, A axis
Measuring unit #6	ID = 09, B axis	ID = 13, B axis
Measuring unit #7	ID = 09, C axis	ID = 13, C axis
Measuring unit #8	ID = 09, D axis	ID = 13, D axis
Measuring unit #9	ID = 10, A axis	ID = 14, A axis
Measuring unit #10	ID = 10, B axis	ID = 14, B axis
Measuring unit #11	ID = 10, C axis	ID = 14, C axis
Measuring unit #12	ID = 10, D axis	ID = 14, D axis
Measuring unit #13	ID = 11, A axis	ID = 15, A axis
Measuring unit #14	ID = 11, B axis	ID = 15, B axis
Measuring unit #15	ID = 11, C axis	ID = 15, C axis
Measuring unit #16	ID = 11, D axis	ID = 15, D axis

② POWER lamp

Lights green when the power is on.

③ ALARM lamp

Lights red when any counter module within the unit is in the alarm status.

④ HOLD lamp

Lights orange when the hold function (in which current value output data is latched or peak value data updating is stopped) is activated in any counter module within the unit.

⑤ Dedicated Ethernet / MGS-BUS

This port is used for computer/PLC and slave unit connection. Communicate using the Ethernet method. Use commercially available Ethernet communication cables.

<Communication cable>

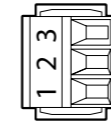
A CAT5e or higher shielded type is recommended.

Cable length: 20 m or less

⑥ Maintenance connector

⑦ Power input connector

This connector is used to supply external power. (DC +12 to 24 V)



No.	Name	Description
1	FG	Frame ground
2	Vin	DC+12 to 24 V
3	0 V	0 V

⑧ Module connector

Connects a counter module.

⑨ Termination module

This is the termination module. Connect to the endmost position of the unit.

⑩ DIN rail anchoring lever

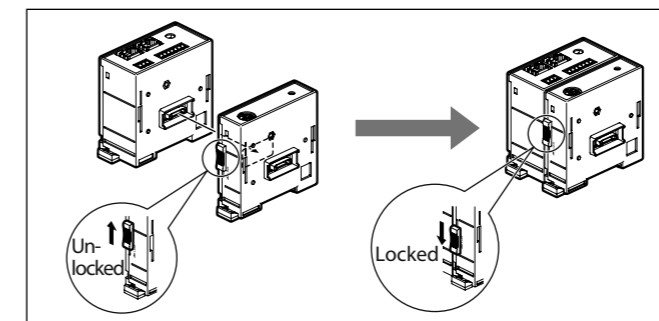
This lock mechanism secures the main unit to the DIN rails.

3. Installation

3-1. Connecting the Counter Modules

Unlock the slide locks of the counter module to be connected.

Connect the connectors of the interface module and the counter module, and return the top and bottom slide locks to the locked positions to secure the module.

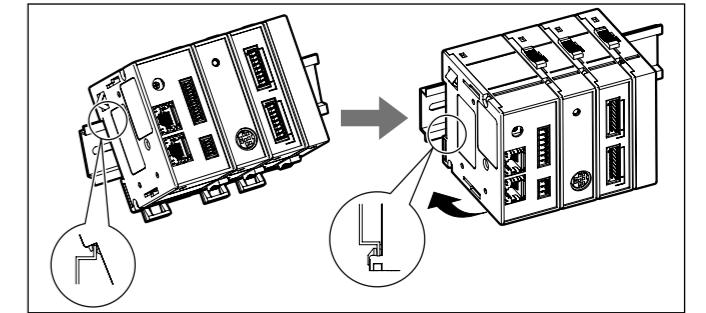


3-2. Installing the Unit on the DIN Rails

This product supports 35 mm wide DIN rails.

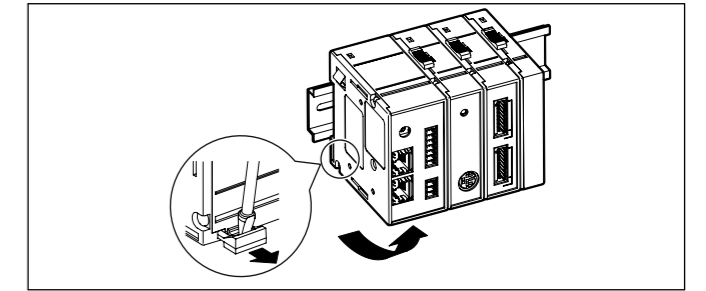
When the interface unit is shipped from the factory, the tabs on the DIN rail anchoring levers are locked.

Align the top side of the groove in the unit's rear panel with the top of the DIN rails, and install the unit by pushing it into position until a clicking sound is heard so that the bottom side of the groove fits snugly on the DIN rails.



3-3. Removing the Unit from the DIN Rails

While holding the unit in place so that it will not fall, pull down the DIN rail anchoring levers of all the modules until a clicking sound is heard.



4. Connections

Caution

Do not supply power until all of the connections are complete. Make the following connections and settings. (Refer to "Name and Function of Each Part".)

- Power input connector connection
- Connections of each module (*)
- Interface module link connection (Ethernet cable)

(*) Number of modules that can be connected within the unit and connection positions

Up to 16 counter modules can be connected to each interface module. Always connect the supplied termination module in the endmost position of the composition units.

